

Work Order ID 155236

Thursday, January 12, 2017 10:00:45 AM

155236

Page 1

Item ID: D2126-0600

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Locking Seal - 60"

Start Date: 1/12/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/13/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

DAS
21
9-89

Date: JAN 12 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2126

D

100

0.00

100

Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg 2126

JAN 12 2017

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

120

0.00

120Identify as per dwg & Stock Location: *Sold*

Packaging

Memo

0.00

Packaging

2x *Smb*
*17/1/12**2* *sel* *17/1/12*

Work Order ID 155236***155236***

Page 2

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

DAS
21
9-89

JAN 12 2017

Quality Control

DAS
21
9-89

JAN 12 2017

Picklist Print

Thursday, January 12, 2017 10:00:52 AM

Page 1

Work Order ID: 155236

155236

Parent Item: D2126-0600

D2126-0600

Parent Item Name: Locking Seal - 60"

Start Date: 1/12/2017

Required Date: 1/13/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A02.01.24New IssueNG
AS PER DWG REV.D DD VERF:JLM

IPP REV:B 16.05.06

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			100	f	390.1426	5	10			

D2126

Locking Seal (Sold Per Foot)

**

DAS
8.8

JAN 12 2017

Location

ST414

129650

144146

Loc Qty

390.1426106

0.00000012

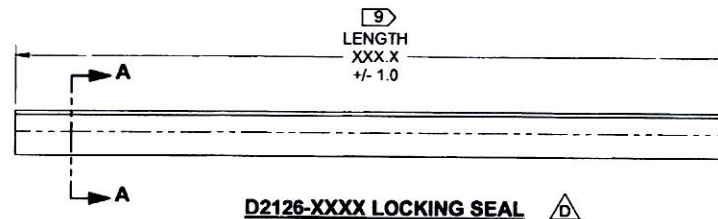
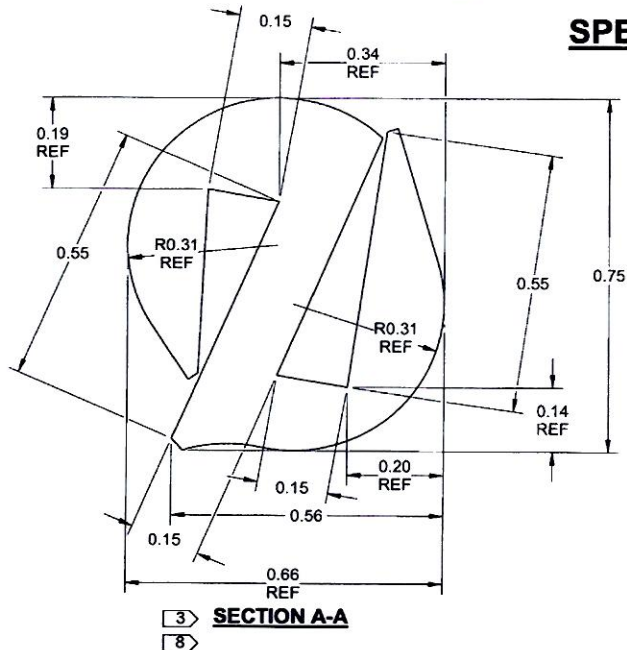
390.142611

Loc Code

10 feet

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 155236
ML5
1701-12

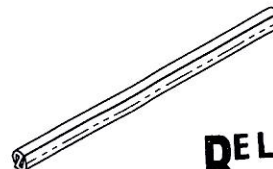


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

APPROVED

D	REFORMATTED. REDRAWN. MATERIAL CLARIFIED. SEE PART 14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN; ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2126
TITLE LOCKING SEAL
REV. D
SHEET 1 OF 1
SCALE NTS

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